





دفتر :

بحوث عملیات(1)

Operation Research (1)

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اللجنة الأكاديمية لقسم الهندسة الصناعية



Model Development

- A mathematical expression that describes the problem's objective is referred to as the objective function. For example, the profit equation P=10x would be an objective function for a firm attempting to maximize profit. A production capacity constraint would be necessary if, for instant, 5 hours are required to produce each unit and only 40 hours are available per week. Let x indicate the number of units produced each week. The production time constraint is given by 5x≤40
- The value of 5x is the total time required to produce x units; the symbol≤ indicates that the
 production time required must be less than or equal to the 40 hours available.
- The decision problem or question is the following; How many units of the product should be scheduled each week to maximize profit? A complete mathematical model for this simple production problem is

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Maximize P=10x objective function

Subject to (s.t.)

5x \le 40 first constraint

x \ge 0 second constraint
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The x ≥ 0 constraint requires the production quantity x to be greater than or equal to zero, which simply recognizes the fact that it is not possible to manufacture a negative number of units. The optimal solution to this model can be easily calculated and is given x=8, with an associated profit of \$80. This model is an example of a linear programming model.

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	TV	10	3	3
	Total, available per Week	506	700	350

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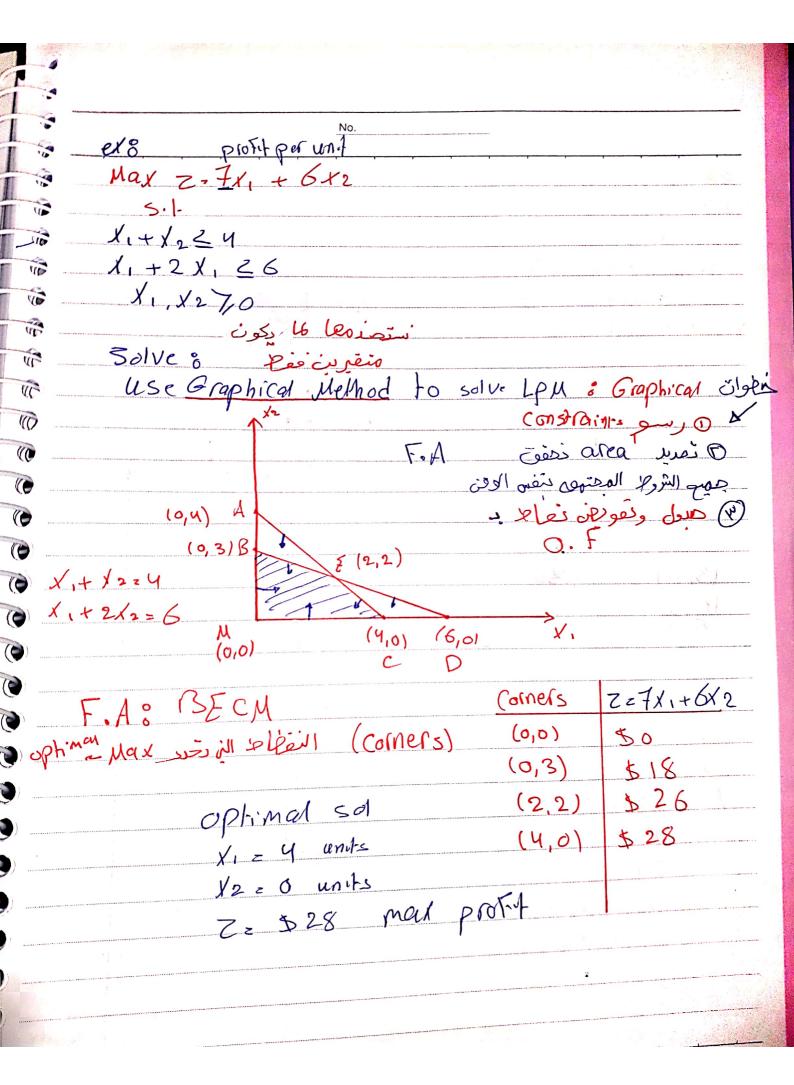
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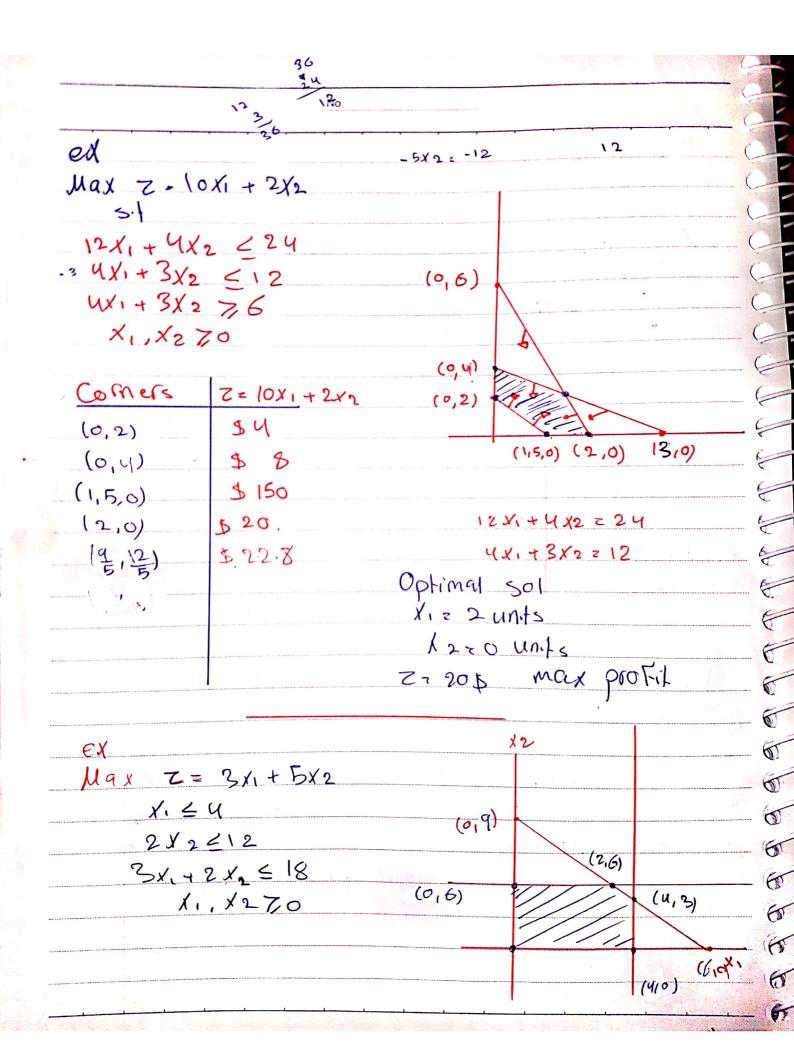
X1 = number of Radios produced Weekly
X2 = number of Calculators produced Weekly
X3 = number of TV's produced Weekly

Max Z=15x,+5x2+20x3

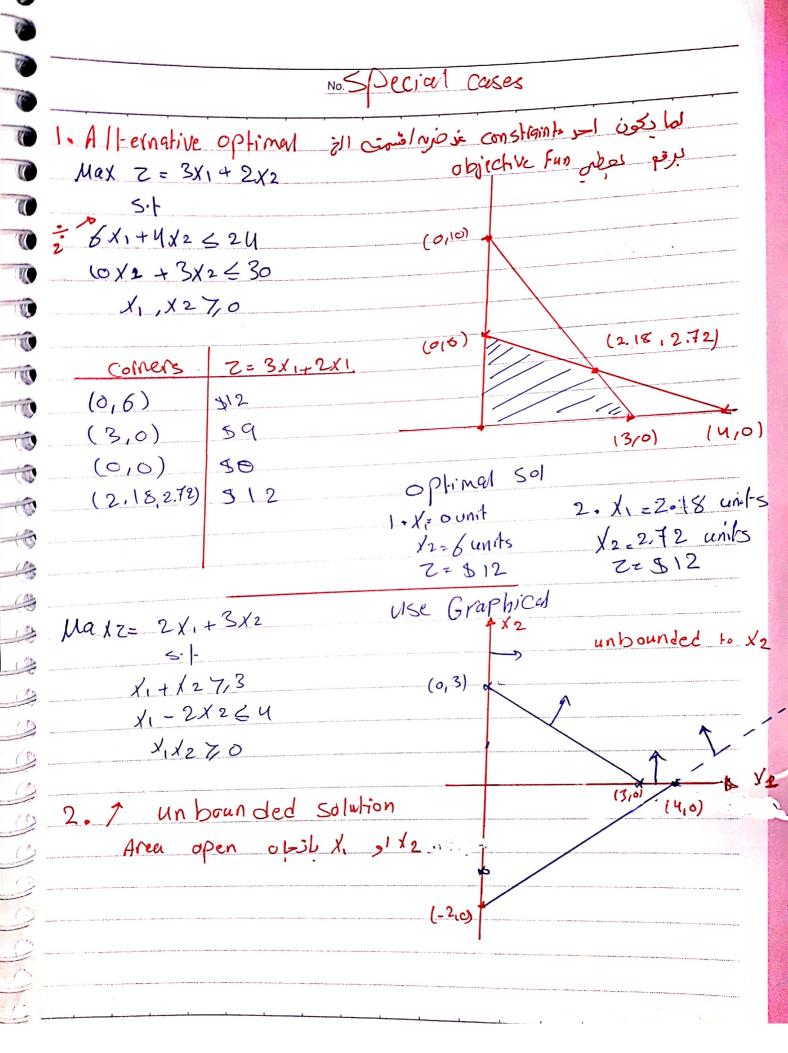
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 $2x_1 + 1x_2 + 10x_3 \le 500$ $x_1 + 0.5x_2 + 3x_3 \le 100$ $x_1 + 0.75x_1 + 3x_3 \le 350$ $x_1, x_2, x_3 \ne 0$

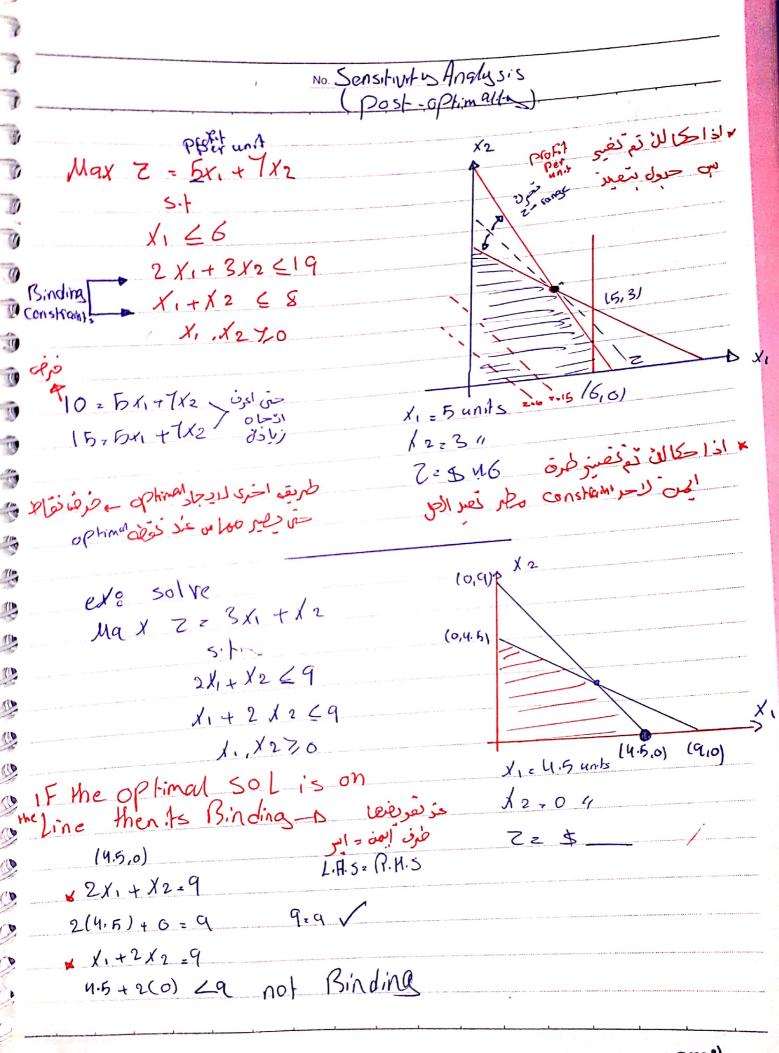


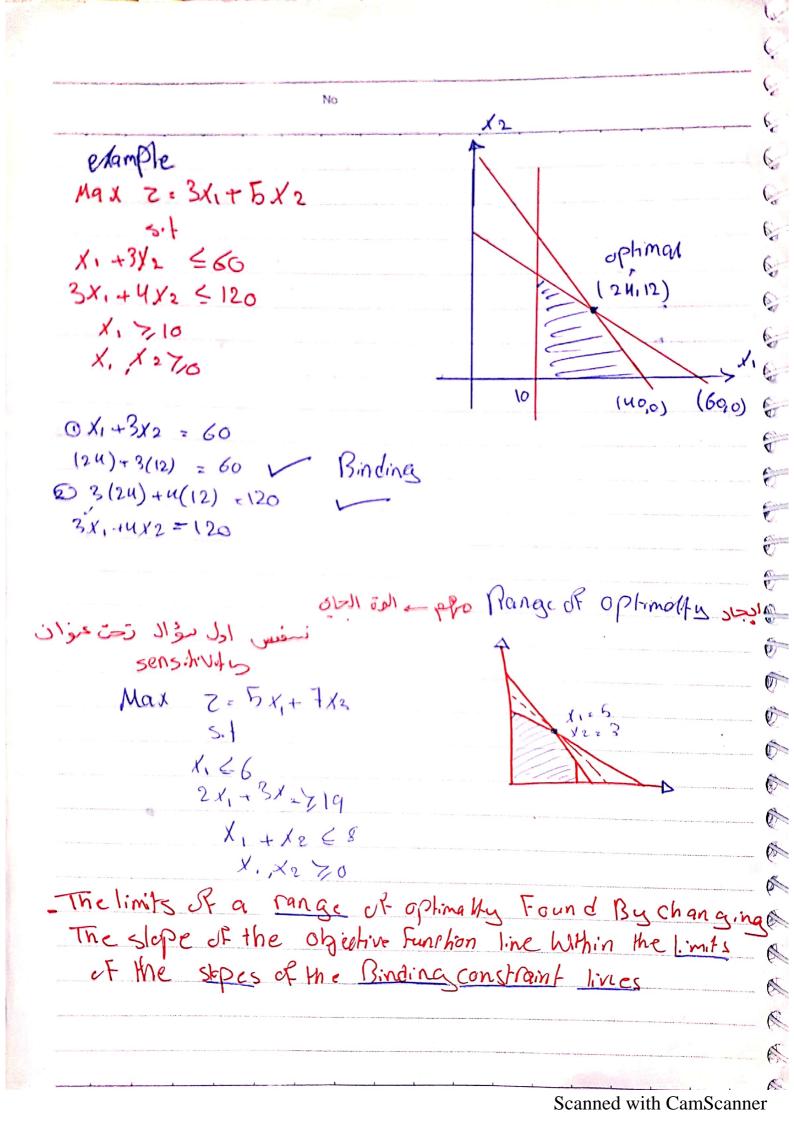


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CONSTRUCTION OF THE LP MODEL

This section illustrate the basic elements of an LP model by using a simple two - variable example. The results provide concrete ideas for the solution and interpretation of the general LP problem.

<u>Example</u>

Reddy Mikks produces both interior and exterior paints from two raw materials, M1 and M2. The following table provides the basic data of the problem:

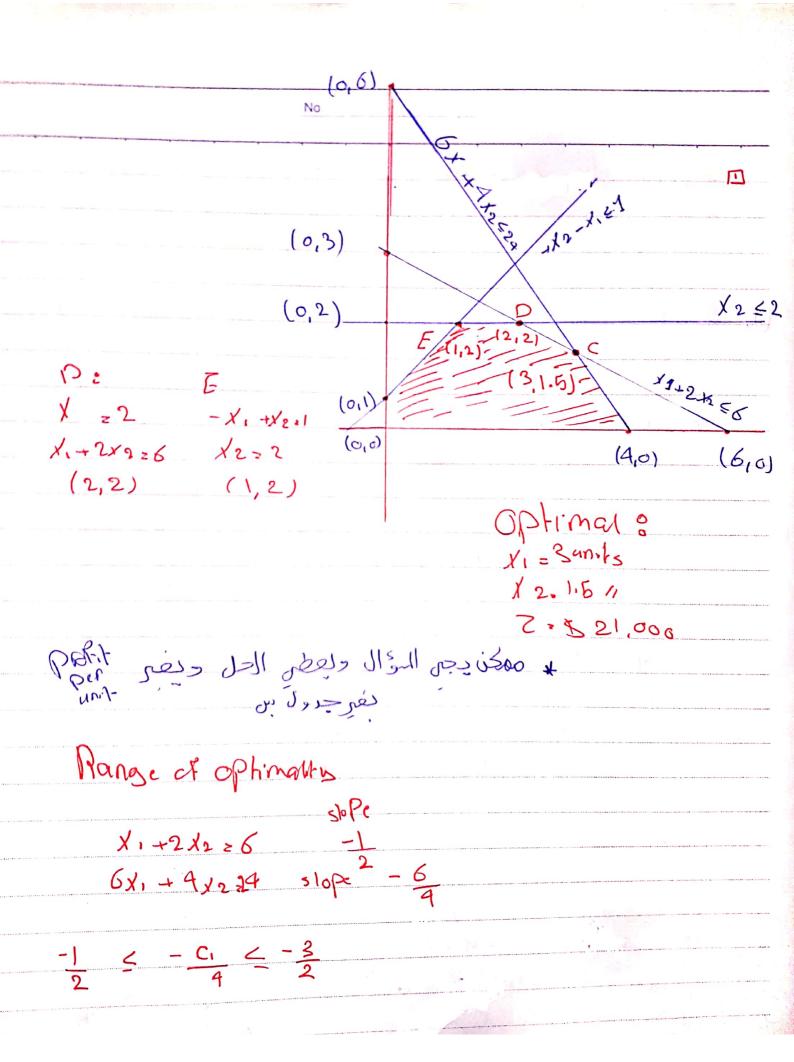
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Raw material, M2	,	11				
Profit per ton(\$1000)		5			4	

A market survey restricts the maximum daily demand of interior paint to 2 tons. Additionally, the daily demand of interior paint cannot exceed that of exterior paint by more than 1 ton. Reddy Mikks wants to determine the optimum (best) product mix of interior and

exterior paints that maximizes the total daily profit.

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A company produces two types of cowboy hats. Each hat of the first type requires twice as much labor time as does each hat of the second type.

If all hats are of the second If all hats are of the second type only, the company can produce a total of 500 hats a day. The market limits daily sales of the first and second types to 150 and 200 hats. Assume that the profit per hat is \$8 for type 1 and \$5 for type 2. Determine the number of hats of each type to produce to maximize て:84+5/2

X, X270 h2 ds h1X1+h2X2 = 500 h2 21,412 =500 -

A company produces two products, A and B. The sales volume for A is at least 80% of the total sales of both A and B. However, the company cannot least 80% of the total sales of both A and B. However, the company cannot be a 100 with a figure day. Both products use one raw material sell more than 100 unit of A per day. Both products use one raw material whose maximum daily availability is limited to 240 lb a day. The usage rates of the raw material are 2 lb per unit of A and 4 lb per unit of B. The unit prices for A and B are \$20 and \$50, respectively.

(a) Determine the optimal product mix for the company.

X1 = 100

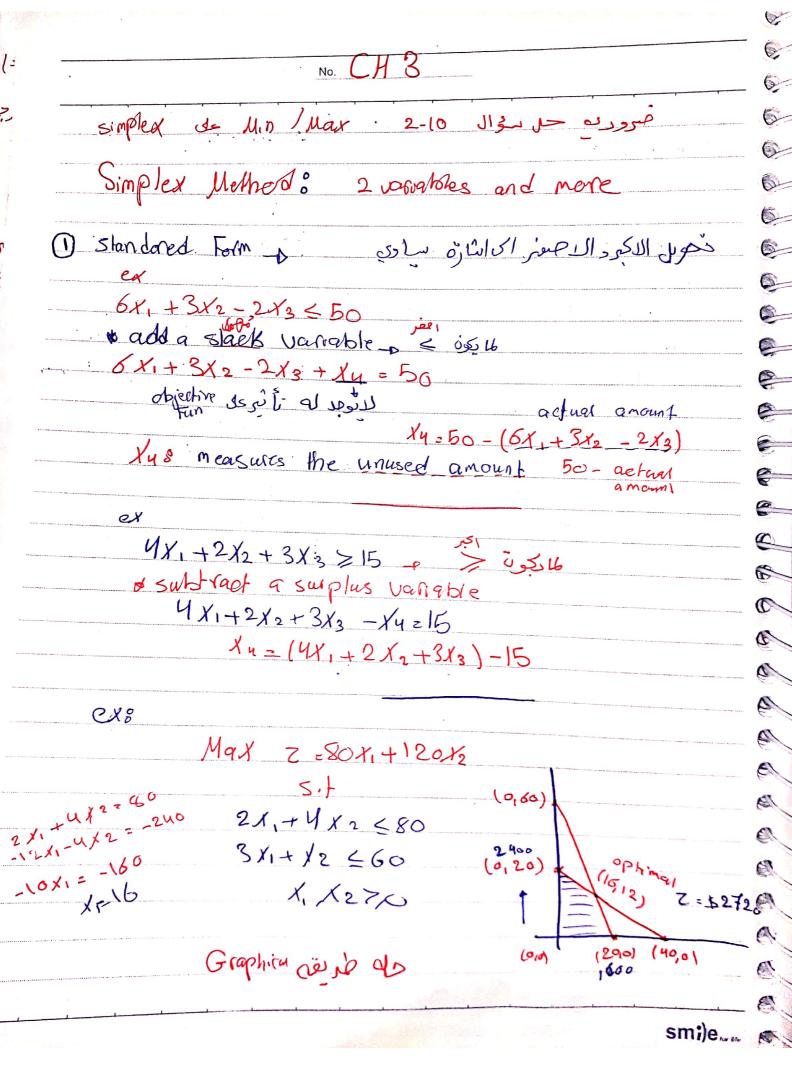
X1 7,0.8

.8) Dean's Furniture Company assembles from precut lumber two types of kitchen cabinets: regular and deluxe. The regular cabinets are painted white. and the deluxe ones are varnished. Both the painting and the varnishing occur in one department. The daily capacity of the assembly department

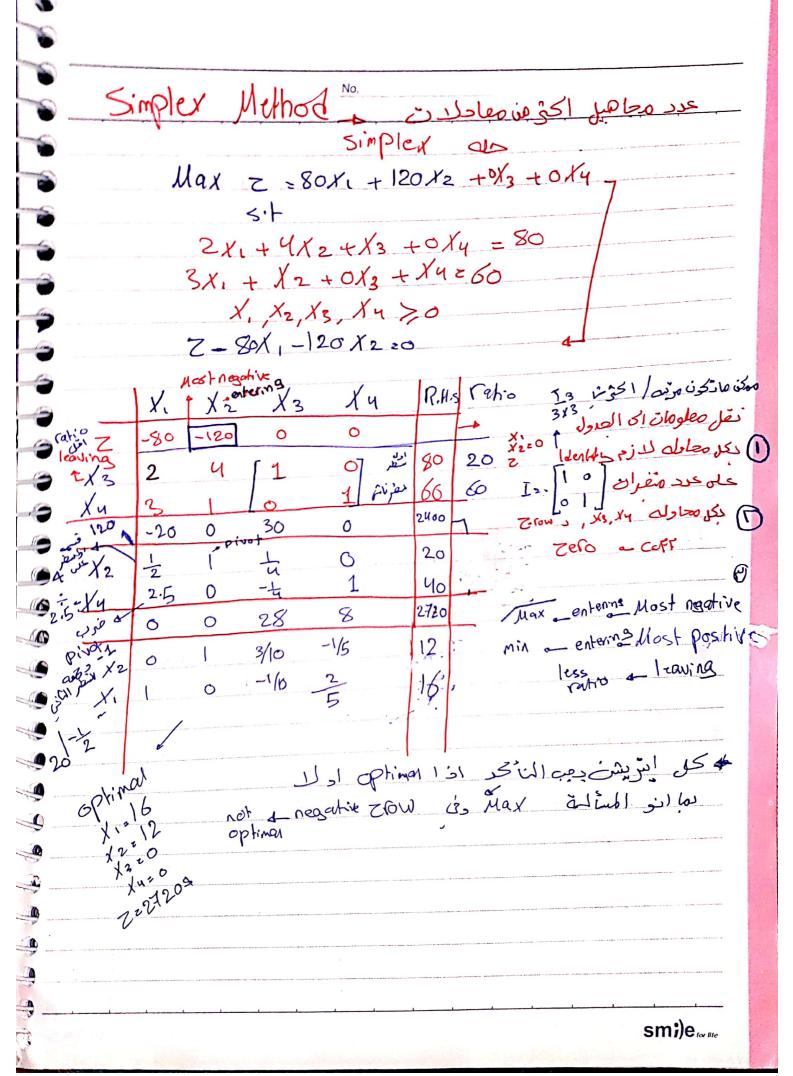
can produce a maximum of 200 regular cabinets and 150 deluxe ones. Varnishing a deluxe unit takes twice as much time as painting a regular one. If the painting/varnishing department is dedicated to the deluxe units only, it can complete 180 units daily. The company estimates that the profits per unit for the regular and deluxe cabinets are \$100 and \$140, respectively.

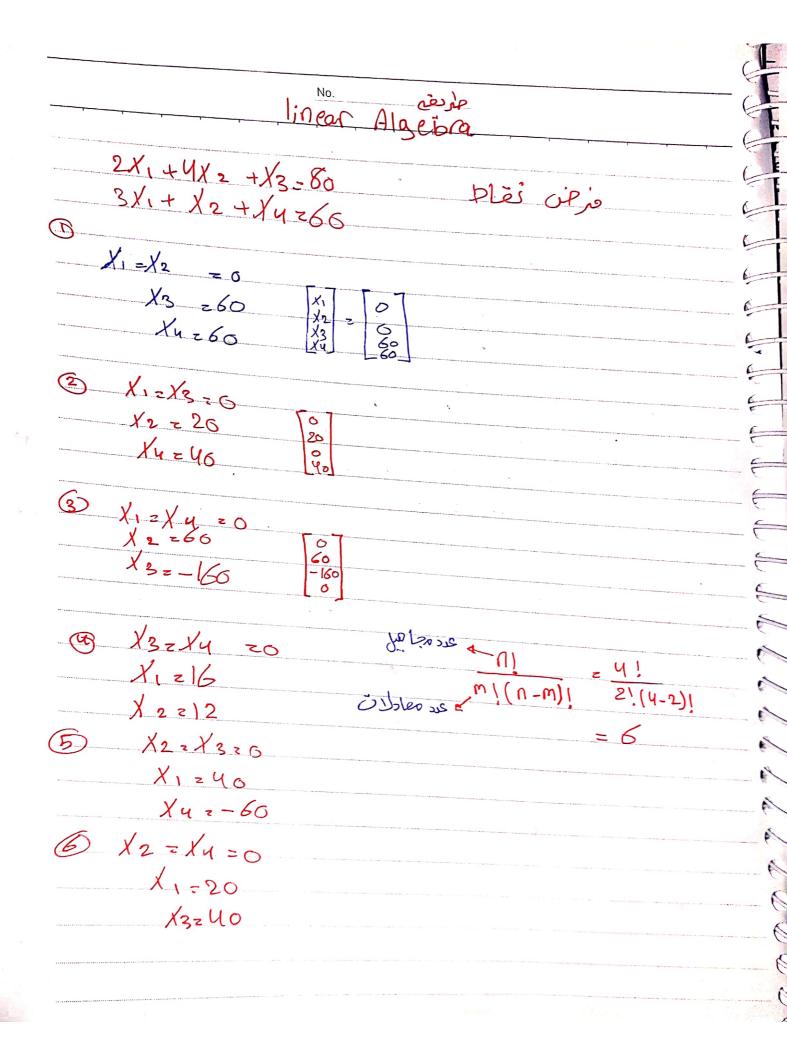
(a) Formulate the problem as a linear program and find the optimal production schedule per day.

(b) Suppose that because of competition, the profits per unit of the regular and deluxe units must be reduced to \$80 and \$110, respectively. Use sensitivity analysis to determine whether or not the optimum solution in (a) remains unchanged.



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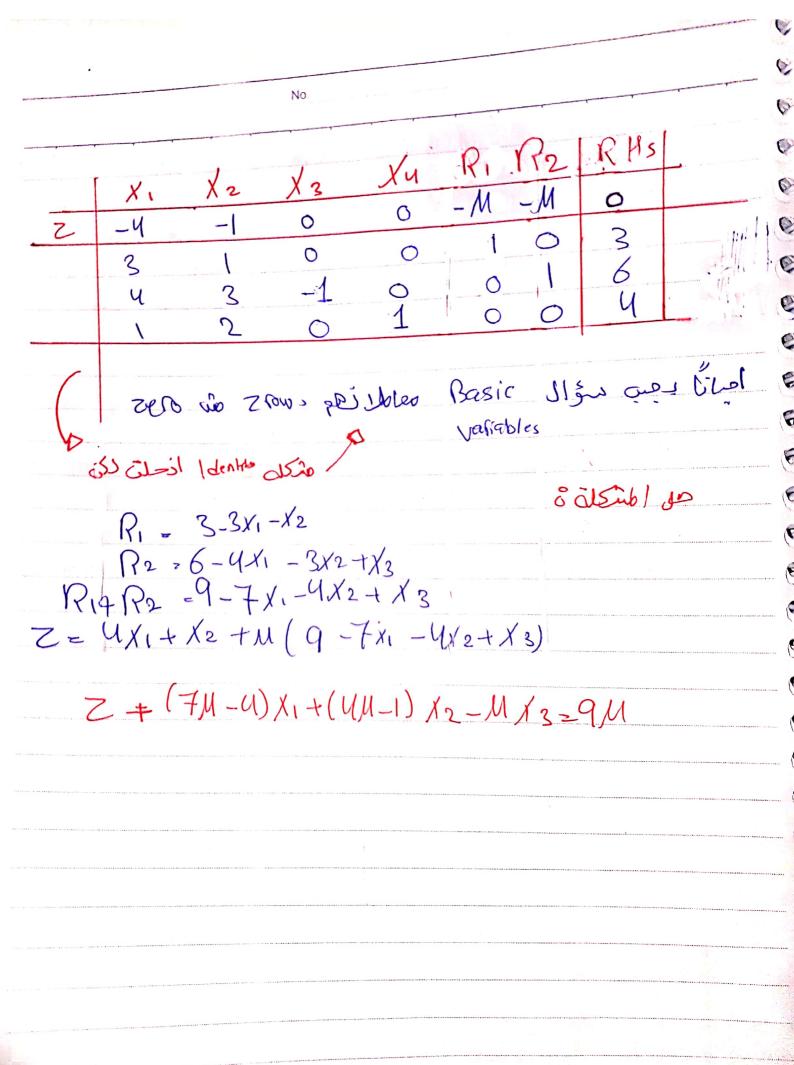
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Max $Z = 12 \times 148 \times 1$ $5 \times 142 \times 2 + 2 \times 150$ $2 \times 148 \times 2 + 2 \times 1200$ $4 \times 1 + 2 \times 2 + 2 \times 1200$ $2 \times 148 \times 1200$ $2 \times 148 \times 1200$ Simplex

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